Supporting Information for

Effects of Ti/Mg Molar Ratio on Bi-supported SiO₂/MgCl₂ (ethoxide type)/TiCl₄ Type Catalysts for Ethylene Homopolymerization and Ethylene/1-Hexene Copolymerization

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1. GPC curves of polyethylene obtained from the catalysts

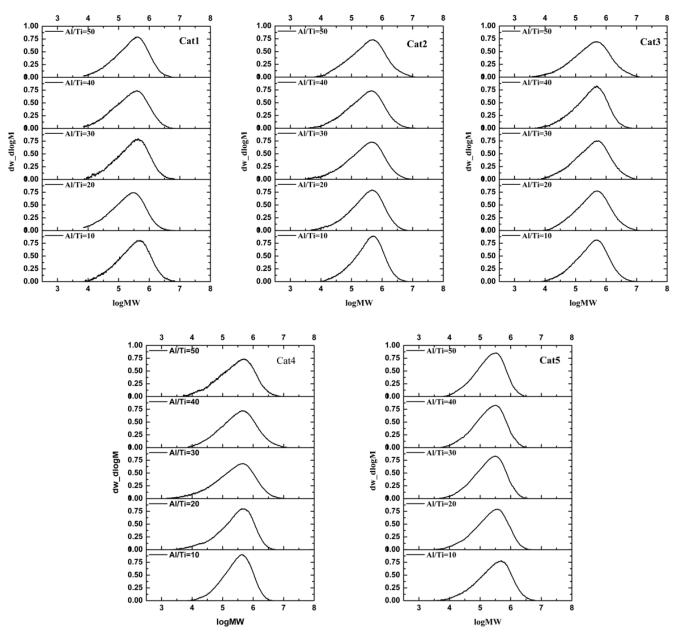


Figure S1. GPC curves of ethylene homopolymers obtained from different catalysts: Cat1-Cat5 were prepared with Ti/Mg molar ratio 1.50, 1.75, 2.00, 2.25, 2.50, respectively. Polymerization conditions: catalyst 100 mg, ethylene pressure 0.15 MPa, *n*-heptane 80 mL, TIBA, 70 °C, 1 h.

2. Kinetic curves of ethylene homopolymerization with different catalysts

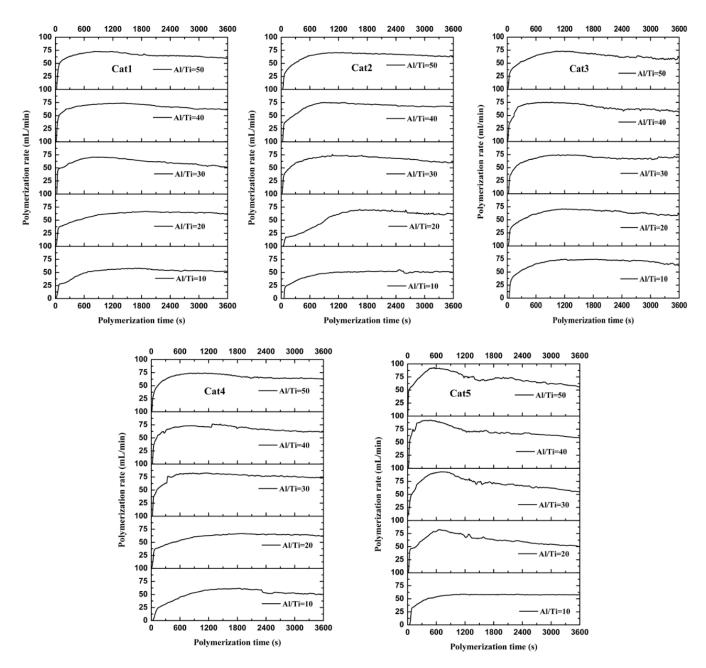


Figure S2. Kinetic curves of ethylene homopolymerization with different catalysts at different Al/Ti molar ratio: Cat1-Cat5 were prepared with Ti/Mg molar ratio 1.50, 1.75, 2.00, 2.25, 2.50, respectively. Polymerization conditions: catalyst 100 mg, ethylene pressure 0.15 MPa, *n*-heptane 80 mL, TIBA, 70 °C, 1 h.

3. GPC curves of copolymers obtained from the catalysts

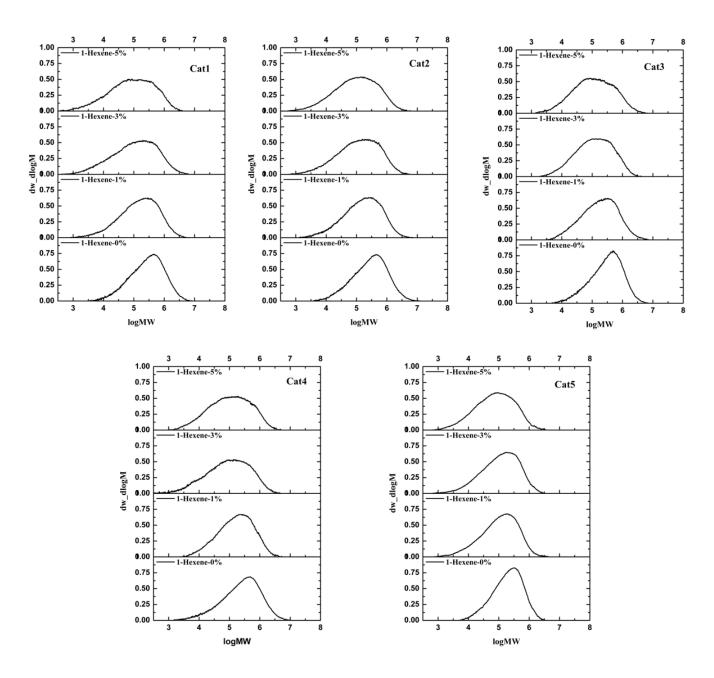


Figure S3. GPC curves of copolymers obtained from different catalysts at their optimal Al/Ti molar ratio with different concentration of 1-hexene: Cat1-Cat5 were prepared with Ti/Mg molar ratio 1.50, 1.75, 2.00, 2.25, 2.50, respectively. Polymerization conditions: catalyst 100 mg, ethylene pressure 0.15 MPa, *n*-heptane 80 mL, TIBA, 70 °C, 1 h.

4. Kinetic curves of ethylene/1-hexene copolymerization with different catalysts

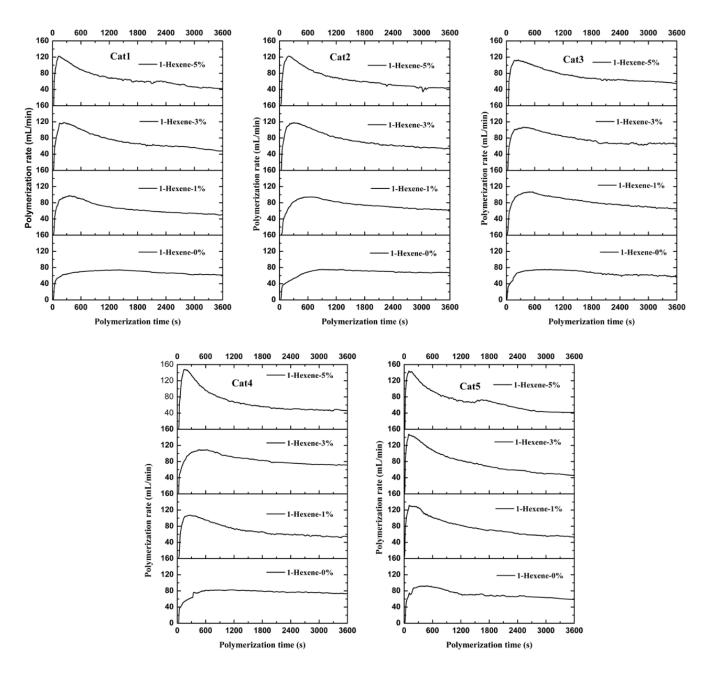


Figure S4. Kinetic curves of ethylene/1-hexene copolymerization with the catalysts at their optimal Al/Ti molar ratio with different concentration of 1-hexene: Cat1-Cat5 were prepared with Ti/Mg molar ratio 1.50, 1.75, 2.00, 2.25, 2.50, respectively. Polymerization conditions: catalyst 100 mg, ethylene pressure 0.15 MPa, *n*-heptane 80 mL, TIBA, 70 °C, 1 h.

5. HT ¹³C NMR spectra of the copolymers obtained from different catalysts

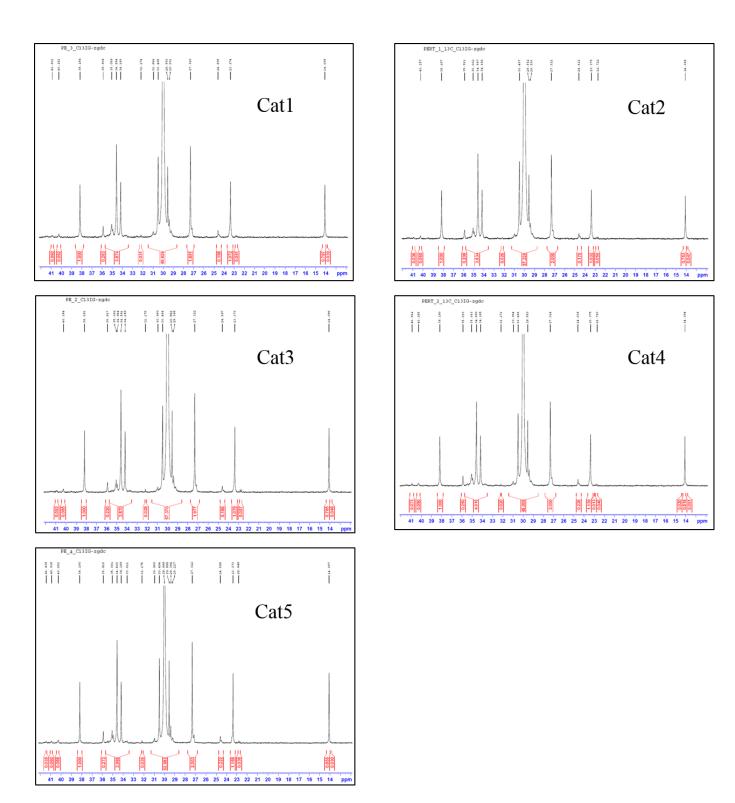


Figure S5. HT ¹³C NMR spectra of the copolymers obtained from different catalysts: Cat1-Cat5 were prepared with Ti/Mg molar ratio 1.50, 1.75, 2.00, 2.25, 2.50, respectively. Polymerization conditions: catalyst 100 mg, ethylene pressure 0.15 MPa,1-hexene concentration 3 vol%, *n*-heptane 80 mL, TIBA, 70 °C, 1 h.

6. GPC curves of hydrogen effect

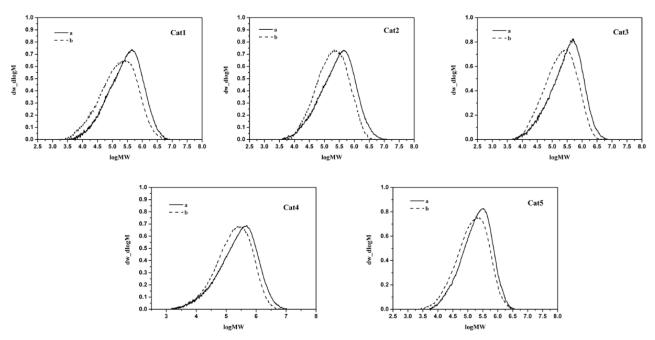


Figure S6. Hydrogen effect on molecular weight of the polymers obtained from different catalysts: a—without H₂; b—with H₂; Cat1-Cat5 were prepared with Ti/Mg molar ratio 1.50, 1.75, 2.00, 2.25, 2.50, respectively. Polymerization conditions: catalyst 100 mg, ethylene pressure 0.15 MPa, *n*-heptane 80 mL, TIBA, 70 °C, 1 h.